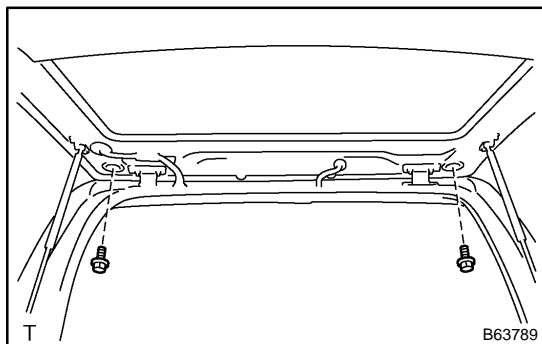
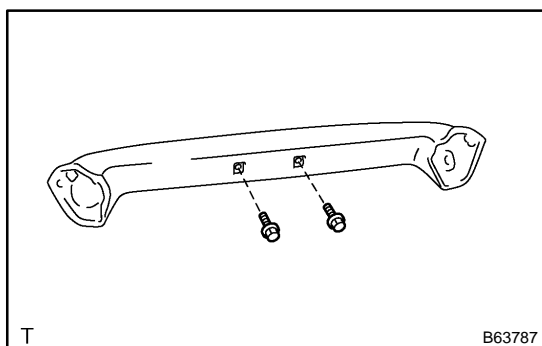


REPLACEMENT



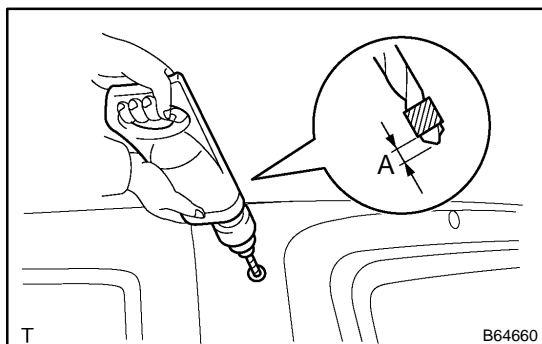
1. REMOVE SPOILER, RR

- (a) Remove the 2 grommets, 2 bolts and spoiler.
- (b) Disconnect the center stop lamp connector.



2. REMOVE CENTER STOP LAMP ASSY

- (a) Remove the 2 bolts and stop lamp assy.



3. REMOVE REAR SPOILER CLIP NO.1

- (a) Use a drill which tip is less than ϕ 4 mm (0.16 in.).
- (b) Tape the drill tip as shown in the illustration.
Dimension (A): 5 mm (0.20 in.)

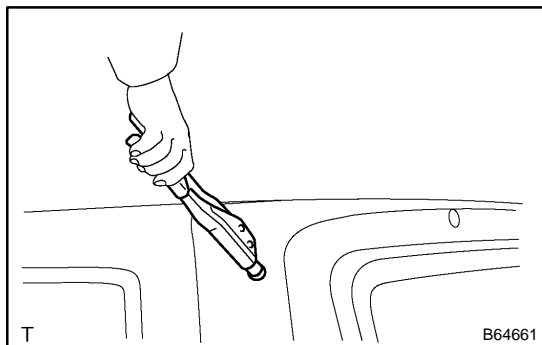
HINT:

In order not to drill too deeply, tape the drill tip.

- (c) Gently and vertically place the drill tip onto the rivet, cut the rivet flanges, and then remove the rivet.

NOTICE:

- Placing the drill tip strongly will turn the rivet together with the drill, and so the rivet will not be cut.
 - Prizing the hole with a drill can lead to damage to the rivet hole or the drill itself.
 - Be careful in undertaking this task as the cut rivet is hot.
- (d) Remove the 2 spoiler clips from the back door panel.

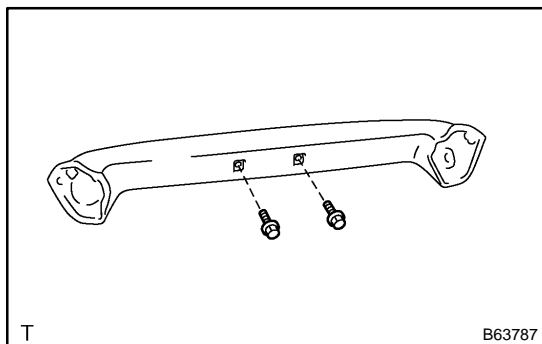


4. INSTALL REAR SPOILER CLIP NO.1

- (a) Using an air riveter or hand riveter with nose piece, strike waterproof rivets of ϕ 4 mm into the body panel to install the 2 rear spoiler clips No.1 to the back door panel.

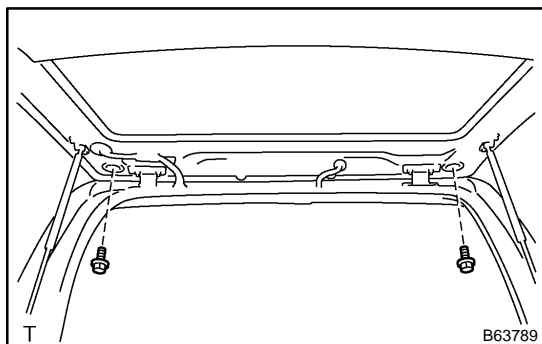
NOTICE:

If the rivet is not positioned perpendicularly, it will bend the mandrel.



5. INSTALL CENTER STOP LAMP ASSY

- (a) Install the stop lamp assy with the 2 bolts.
Torque: 2.5 N·m (25 kgf·cm, 22 in.-lbf)



6. INSTALL SPOILER, RR

- (a) Connect the center stop lamp connector.
 (b) Install the spoiler with the 2 bolts and 2 grommets.
Torque: 7.0 N·m (71 kgf·cm, 62 in.-lbf)